

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
041.29190ZN	L.21/00322/2 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	2,9x19		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	5,30	5,60	5,38-5,42	10	0
HEAD THICKNESS	1,95	2,20	2,05-2,12	10	0
RECESS WIDTH	3,00		2,81-2,86	10	0
RECESS DEPTH #1	1,35	1,80	1,57-1,63	10	0
RADIUS UNDER HEAD	R 0,40		0,4-0,5	10	0
MAJOR DIAMETER	2,76	2,90	2,80-2,83	10	0
MINOR DIAMETER	2,13		2,04-2,07	10	0
PITCH	1,10		1,05-1,07	10	0
THREAD ANGLE	60°		58°07'-59°01'	10	0
DRILLING POINT DIAMETER	2,30 MAX		2,18-2,24	10	0
DRILLING POINT LENGHT #2	3,95		4,21-4,42	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	12,25	12,75	12,38-12,44	10	0
TORSION	29 KGF-CM MIN		36-42	10	0
DRILLING TIME	4,0 SEC MAX		0,9-2,8	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° XD801	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
Valore rilevato Measured Value	20	80	14	7	2	6	3	7	1	22	2

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
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